# SAFETY DATA SHEET

#### 1. Identification

**Product identifier** Lithium Ion Battery (Lithium Iron Phosphate, LiFePO4)

Other means of identification

**Synonyms** Li ion Battery, including Battery Management System Electrick Lift and Forklift Equipment - Warehousing Recommended use

**Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer Navitas Systems

**Address** 5949 Jackson Rd, Ann Arbor, MI 48103

**Navitas Systems** Supplier

**Address** 5949 Jackson Rd, Ann Arbor, MI 48103

(734) 205-1400 Telephone number

Contact person Navitas Systems EHS Department

**Emergency telephone** 

number

USA/Canada: CHEMTREC (800) 424-9300, Outside USA 1 (703) 527-3887

E-mail dekareadypower@navitassys.com

2. Hazard identification

Physical hazards Not classified.

Skin corrosion/irritation Category 2 **Health hazards** 

> Serious eye damage/eye irritation Category 2A Specific target organ toxicity following Category 1

repeated exposure

Label elements



Signal word

**Hazard statement** The materials contained in this product may only represent a hazard if the integrity of the cell or

battery is compromised; physically, thermally, or electrically abused. The below are the hazards

anticipated under those conditions:

Causes skin irritation. Causes serious eye irritation. Causes damage to organs () through

prolonged or repeated exposure.

**Precautionary statement** 

Prevention Do not breathe dust. Do not eat, drink or smoke when using this product. Wear protective

gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling.

IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Response

> Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Get medical advice/attention if you feel unwell.

Store as indicated in Section 7. **Storage** 

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

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#### Supplemental information

Under normal conditions of processing and use, exposure to the chemical constituents in this product is unlikely. The chemicals are contained in a sealed steel housing. Risk of exposure occurs only if the battery is mechanically, thermally or electrically abused. If this occurs, exposure to the electrolyte solution contained within can occur by Inhalation, Ingestion, eye contact and skin contact.

Additional Notes: CAUTION: Do not dispose in fire, mix with other battery types, charge above specified rate, connect improperly, or short circuit, which may result in overheating, explosion or leakage of cell contents. Do not open or disassemble. Do not puncture, deform or incinerate. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Other hazards

None known.

#### 3. Composition/information on ingredients

#### **Mixtures**

Chemical name	Common name and synonyms	CAS number	%
LiFePO4		15365-14-7	30
Electrolyte solvent (Organic Solvents including one or more of the following: Ethylene Carbonate, Dimethyl Carbonate, Ethyl Methyl Carbonate, Diethyl Carbonate, Propyl Propionate, Propylene Carbonate		96-49-1, 616-38-6, 623-53-0, 105-58-8, 106-35-5, 108-32-7	10-30
Aluminium		7429-90-5	18
Copper		7440-50-8	18
Graphite		7782-42-5	15
Lithium hexafluorophosphate		21324-40-3	2
Carbon Black		1333-86-4	1

This product is an article.

**Composition comments** 

The exact concentrations of the above listed chemicals are being withheld as a trade secret. All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

#### 4. First-aid measures

Inhalation

Exposure to contents of an open or damaged battery: Move to fresh air. Get medical attention if any discomfort continues.

Skin contact

Exposure to contents of an open or damaged battery: Wash off immediately with plenty of water for at least 15 minutes. If skin irritation occurs, get medical advice/attention. Remove contaminated clothing.

Eye contact

Exposure to contents of an open or damaged battery: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention if irritation develops and persists.

Exposure to contents of an open or damaged battery: Causes severe eye irritation. Symptoms may

Ingestion

Exposure to contents of an open or damaged battery: Rinse mouth thoroughly. Get medical attention if any discomfort occurs.

Most important symptoms/effects, acute and delayed

include stinging, tearing, redness, swelling, and blurred vision. Causes skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed

Treat symptomatically.

**General information** 

Show this safety data sheet to the doctor in attendance.

# 5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media Dry chemical powder (ABC). Carbon dioxide (CO2). Foam.

None known.

Specific hazards arising from the chemical

Containers can burst violently when heated, due to excess pressure build-up. Fire may produce irritating, corrosive and/or toxic gases. During water application, caution is advised as burning pieces of flammable particles may be ejected from the fire. Carbon oxides (COx). Hydrogen Fluoride.

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Special protective equipment and precautions for firefighters

Wear self-contained breathing apparatus and protective clothing.

Fire fighting

Specific methods

equipment/instructions

Use standard firefighting procedures and consider the hazards of other involved materials.

In the event of fire do not breathe fumes. Copious amounts of cold water or water-based foam may be used to cool burning cells or batteries.

The product is not flammable. Will burn if involved in a fire. General fire hazards

#### 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Avoid breathing dust/fume/vapours. Leak from a damaged or opened battery: Avoid contact with skin and eyes.

Methods and materials for containment and cleaning up **Environmental precautions** 

Leak from a damaged or opened battery: Wipe up with absorbent material (e.g. cloth, fleece). Place in a designated labeled waste container, dispose in accordance with local regulations.

Do not contaminate water sources or sewer.

# 7. Handling and storage

Precautions for safe handling

Batteries are designed to be recharged. However, improperly charging a cell or battery may cause the product to flame or leak. Use only approved chargers and procedures. Do not allow conductive material to touch the battery terminals. A dangerous short-circuit may occur and cause battery failure and fire. CAUTION: Do not dispose in fire, mix with other battery types, charge above specified rate, connect improperly, or short circuit, which may result in overheating, explosion or leakage of cell contents. Do not open, disassemble, crush or burn battery. Do not expose battery to extreme heat or fire. Extended short-circuiting creates high temperatures in the cell. High temperatures can cause burns in skin or cause the cell to fume. Avoid reversing the battery polarity within the battery assembly. To do so may cause the cell to flame or leak. Observe good industrial hygiene practices. Wash hands thoroughly after handling.

Conditions for safe storage, including any incompatibilities Keep out of reach of children. Batteries should be separated from other materials and stored in a non-combustible, well ventilated structure with sufficient clearance between walls and battery stacks. Do not place batteries near heating equipment. Store in a cool, dry place. Do not store batteries in a manner that allows terminals to short circuit. Store away from incompatible materials

Store batteries in a cool dry ventilated area that is subject to little temperature change. Do not place batteries near heating equipment or expose to direct sunlight for long periods.

### 8. Exposure controls/personal protection

#### Occupational exposure limits

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Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
Lithium hexafluorophosphate (CAS 21324-40-3)	TWA	2.5 mg/m3	

# Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Pyrophoric powder.
		10 mg/m3	Dust.
Carbon Black (CAS 1333-86-4)	TWA	3.5 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable.

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Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)				
Components	Туре	Value	Form	
Lithium	TWA	2.5 mg/m3		

hexafluorophosphate (CAS 21324-40-3)

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational	al Health and
Safety Regulation 296/97, as amended)	

Components	, Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable.
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable.
Lithium hexafluorophosphate (CAS 21324-40-3)	TWA	2.5 mg/m3	

### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
Lithium hexafluorophosphate (CAS 21324-40-3)	TWA	2.5 mg/m3	

# Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3.5 mg/m3	
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable.
Lithium hexafluorophosphate (CAS 21324-40-3)	TWA	2.5 mg/m3	

### Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and fume.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
Lithium hexafluorophosphate (CAS 21324-40-3)	TWA	2.5 mg/m3	

# Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Welding fume.
		10 mg/m3	

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Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)			
Components	Туре	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable dust.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable dust.
Lithium hexafluorophosphate (CAS	TWA	2.5 mg/m3	

Components	Туре	Value	Form
Carbon Black (CAS 1333-86-4)	15 minute	7 mg/m3	
	8 hour	3.5 mg/m3	
Copper (CAS 7440-50-8)	15 minute	3 mg/m3	Dust and mist.
		0.6 mg/m3	Fume.
	8 hour	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	15 minute	4 mg/m3	Respirable fraction
	8 hour	2 mg/m3	Respirable fraction
Lithium hexafluorophosphate (CAS 21324-40-3)	15 minute	5 mg/m3	
	8 hour	2.5 mg/m3	

# **Biological limit values**

ACGIH E	Biological	Exposure	Indices
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Components	Value	Determinant	Specimen	Sampling Time
Lithium hexafluorophosphate (CAS 21324-40-3)	3 mg/l	Fluoride	Urine	*
	2 mg/l	Fluoride	Urine	*

<sup>\* -</sup> For sampling details, please see the source document.

# Appropriate engineering controls

Under conditions of normal use, batteries do not emit hazardous or regulated substances. .No engineering controls are required for handling batteries that have not been damaged.

Leak from a damaged or opened battery: Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the OEL (occupational exposure limit), suitable respiratory protection must be worn. Provide eyewash station and safety shower.

# Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection** None under normal conditions.

Leak from a damaged or opened battery: Use an approved respirator if there is a risk of exposure to dust at levels exceeding the exposure limits. In the event of a fire, wear SCBA and thermally

protective outer garments.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

# 9. Physical and chemical properties

**Appearance** 

Physical state Solid.
Form Battery.
Colour Not available.
Odour Not available.
Odour threshold Not available.
PH Not known.
Melting point/freezing point Not available.

Initial boiling point and boiling

range

Do not puncture, deform, incinerate or heat above 85 C or (185 F)

Flash point Do not puncture, deform, incinerate or heat above 85 C or (185 F)

Evaporation rate Not available.
Flammability (solid, gas) Not available.
Upper/lower flammability or explosive limits
Explosive limit - lower (%) Not available.

Explosive limit - upper

Not available.

(%)

Vapour pressureNot available.Vapour densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

**Explosive properties** Not explosive. **Oxidising properties** Not oxidising.

#### 10. Stability and reactivity

**Reactivity**The product is non-reactive under normal conditions of use, storage and transport.

**Chemical stability**The product is stable under normal conditions of use, storage and transport.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Do not allow conductive material to touch the battery terminals. A dangerous short-circuit may

occur and cause battery failure and fire. Do not puncture, deform, or incinerate.

Heat, sparks, flames, elevated temperatures.

**Incompatible materials** Do not immerse in seawater or other high conductivity liquids.

Hazardous decomposition products

Irritating and/or toxic fumes and gases may be emitted upon the products decomposition. Carbon

oxides. Hydrogen fluoride.

# 11. Toxicological information

Information on likely routes of exposure

**Inhalation** No inhalation hazard under normal conditions. Exposure to contents of an open or damaged

battery: Dust may irritate respiratory system. Prolonged inhalation may be harmful.

**Skin contact** Exposure to contents of an open or damaged battery: Causes skin irritation.

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Under normal conditions of intended use, this product does not pose an eye hazard. In the event Eye contact

that cell or battery is damaged, open, or leaking - irritation with injury resulting in permanent

impairment of vision and chemical burn may occur.

Ingestion Exposure to contents of an open or damaged battery: May be harmful if swallowed. May cause

discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational

exposure.

Symptoms related to the physical, chemical and toxicological characteristics Exposure to contents of an open or damaged battery: Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause

redness and pain.

Information on toxicological effects

Not known. Acute toxicity

Components **Test Results Species** 

Dimethyl carbonate (CAS 616-38-6)

**Acute** 

**Dermal** 

LD50 Rabbit > 5000 mg/kg

Oral

LD50 Rat 13000 mg/kg

Propylene carbonate (CAS 108-32-7)

**Acute Dermal** 

LD50 Rabbit > 2000 mg/kg

Oral

LD50 Rat > 5000 mg/kg

Exposure to contents of an open or damaged battery: Irritating to skin. Skin corrosion/irritation

Serious eye damage/eye

irritation

Exposure to contents of an open or damaged battery: Causes serious eye irritation.

Respiratory or skin sensitisation

Canada - Alberta OELs: Irritant

Irritant Aluminium (CAS 7429-90-5)

Respiratory sensitisation

Not a respiratory sensitiser.

Exposure to contents of an open or damaged battery: Not expected to be a skin sensitizer. Skin sensitisation

No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

mutagenic or genotoxic.

Carcinogenicity Exposure to contents of an open or damaged battery: Risk of cancer cannot be excluded with

prolonged exposure.

**ACGIH Carcinogens** 

Aluminium (CAS 7429-90-5) A4 Not classifiable as a human carcinogen.

Carbon Black (CAS 1333-86-4) A3 Confirmed animal carcinogen with unknown relevance to

humans.

Lithium hexafluorophosphate (CAS 21324-40-3) A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Aluminium (CAS 7429-90-5) Not classifiable as a human carcinogen.

Carbon Black (CAS 1333-86-4) Confirmed animal carcinogen with unknown relevance to humans.

Lithium hexafluorophosphate (CAS 21324-40-3) Not classifiable as a human carcinogen.

Canada - Quebec OELs: Carcinogen category

Carbon Black (CAS 1333-86-4) Detected carcinogenic effect in animals.

IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon Black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

**US. National Toxicology Program (NTP) Report on Carcinogens** 

Carbon Black (CAS 1333-86-4) Known To Be Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -Not classified.

single exposure

Lithium Ion Battery (Lithium Iron Phosphate, LiFePO4) 960484 Version #: 01 Revision date: -Issue date: 09-December-2021 Specific target organ toxicity repeated exposure

Exposure to contents of an open or damaged battery: Causes damage to organs () through

prolonged or repeated exposure.

Lithium hexafluorophosphate (CAS# 21324-40-3): Causes damage to organs (bone, teeth)

through prolonged or repeated exposure.

**Aspiration hazard** 

Not an aspiration hazard.

**Chronic effects** 

Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated

exposure.

**Further information** 

Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated

exposure:

# 12. Ecological information

**Ecotoxicity** 

No ecological impacts expected under normal use conditions. The hazards listed below are only

**Test Results** 

anticipated when the integrity of a battery casing is compromised:

Very toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Copper (CAS 7440-50-8)

**Aquatic** Chronic

Components

Other NOEC Juga plicifera 6 µg/l

**Species** 

Graphite (CAS 7782-42-5)

Aquatic

Fish LC50 Oncorhynchus mykiss > 1000 mg/l

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

No data available. Mobility in soil

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

# 13. Disposal considerations

**Disposal instructions** 

Recycle the batteries as the primary disposal method. Collect and reclaim or dispose in sealed

containers at licensed waste disposal site.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose in accordance with local regulations. This product and its container must be disposed of in

a safe manner.

Contaminated packaging

If contaminated by a leaking or damaged battery, empty containers should be taken to an

approved waste handling site for recycling or disposal.

#### 14. Transport information

**TDG** 

**UN** number UN3480

**UN proper shipping name** 

Transport hazard class(es)

Lithium Ion Batteries

Class 9 Subsidiary risk Ш

Packing group **Environmental hazards** 

The battery as shipped would not be a Marine Pollutant / Environmentally hazardous.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

**IATA** 

960484

UN3480 **UN** number

**UN** proper shipping name

Transport hazard class(es)

Version #: 01

Lithium Ion Batteries

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Class 9 Subsidiary risk 9 Label(s) Ш Packing group

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**Environmental hazards** The battery as shipped would not be a Marine Pollutant / Environmentally hazardous.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

**IMDG** 

**UN** number UN3480

Lithium Ion Batteries **UN** proper shipping name

Transport hazard class(es)

Class 9 Subsidiary risk Label(s) 9A П Packing group **Environmental hazards** 

> Marine pollutant The battery as shipped would not be a Marine Pollutant / Environmentally hazardous.

**EmS** F-A. S-I

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Not applicable.

Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code

# 15. Regulatory information

This product has been classified in accordance with the hazard criteria of the HPR and the SDS Canadian regulations

contains all the information required by the HPR.

#### **Controlled Drugs and Substances Act**

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

#### **Greenhouse Gases**

Not listed

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Aluminium (CAS 7429-90-5) Copper (CAS 7440-50-8)

# **Precursor Control Regulations**

Not regulated.

# International regulations

#### **Stockholm Convention**

Not applicable.

#### **Rotterdam Convention**

Not applicable.

#### **Kyoto Protocol**

Not applicable.

#### **Montreal Protocol**

Not applicable.

# **Basel Convention**

Lithium hexafluorophosphate (CAS 21324-40-3)

#### International Inventories

Country(s) or region Inventory name On inventory (yes/no)\* Canada Domestic Substances List (DSL) No Canada Non-Domestic Substances List (NDSL) Yes United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

#### 16. Other information

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<sup>\*</sup>A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

LD50: Lethal Dose 50%. List of abbreviations

LC50: Lethal Concentration 50%.

IARC Monographs. Overall Evaluation of Carcinogenicity References

Registry of Toxic Effects of Chemical Substances (RTECS)

Disclaimer The information in this SDS was obtained from sources which we believe are reliable, but no

warranty or representation as to its accuracy or completeness is hereby given. Users should consider the information herein only as a supplement to other information gathered by them and must make independent determinations of suitability and completeness of information from all sources to assure proper use and disposal, the safety and health of employees and customers

and the protection of the environment.

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