MAVITAS S Y S T E M S

SAFETY DATA SHEET

1. Identification

Product identifier Lithium Ion Battery (Lithium Iron Phosphate, LiFePO4)

Other means of identification

Synonyms Li ion Battery, including Battery Management System

Recommended use Electrick Lift and Forklift Equipment - Warehousing

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer Navitas Systems

Address 5949 Jackson Rd, Ann Arbor, MI 48103

Supplier Navitas Systems

Address 5949 Jackson Rd, Ann Arbor, MI 48103

Telephone number (734) 205-1400

Contact person Navitas Systems EHS Department

Emergency telephone

number

USA/Canada: CHEMTREC (800) 424-9300, Outside USA 1 (703) 527-3887

E-mail dekareadypower@navitassys.com

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A Specific target organ toxicity, repeated Category 1

exposure

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement The materials contained in this product may only represent a hazard if the integrity of the cell or

battery is compromised; physically, thermally, or electrically abused. The below are the hazards

anticipated under those conditions:

Causes skin irritation. Causes serious eye irritation. Causes damage to organs () through

prolonged or repeated exposure.

Precautionary statement

Prevention Do not breathe dust. Do not eat, drink or smoke when using this product. Wear protective

gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling.

Response If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take

off contaminated clothing and wash it before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Get medical advice/attention if you feel unwell.

Storage Store as indicated in Section 7.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

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Supplemental information

Under normal conditions of processing and use, exposure to the chemical constituents in this product is unlikely. The chemicals are contained in a sealed steel housing. Risk of exposure occurs only if the battery is mechanically, thermally or electrically abused. If this occurs, exposure to the electrolyte solution contained within can occur by Inhalation, Ingestion, eye contact and skin contact.

Additional Notes: CAUTION: Do not dispose in fire, mix with other battery types, charge above specified rate, connect improperly, or short circuit, which may result in overheating, explosion or leakage of cell contents. Do not open or disassemble. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not puncture, deform or incinerate.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%	
LiFePO4	15365-14-7	30	
Aluminium	7429-90-5	18	
Copper	7440-50-8	18	
Electrolyte solvent (Organic Solvents including one or more of the following: Ethylene Carbonate, Dimethyl Carbonate, Ethyl Methyl Carbonate, Diethyl Carbonate, Propyl Propionate, Propylene Carbonate	96-49-1, 616-38-6, 623-53-0, 105-58-8, 106-35-5, 108-32-7	15-19	
Graphite	7782-42-5	15	
Lithium hexafluorophosphate	21324-40-3	2	
Carbon Black	1333-86-4	1	

This product is an article.

Composition comments

The manufacturer has claimed the exact percentage as trade secret under the OSHA Hazard Communication Standard. All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Exposure to contents of an open or damaged battery: Move to fresh air. Get medical attention if any discomfort continues.

Skin contact

Exposure to contents of an open or damaged battery: Wash off immediately with plenty of water for at least 15 minutes. If skin irritation occurs, get medical advice/attention. Remove contaminated

Eve contact

Exposure to contents of an open or damaged battery: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention if irritation develops and persists.

Ingestion

media

Exposure to contents of an open or damaged battery: Rinse mouth thoroughly. Get medical attention if any discomfort occurs.

Most important symptoms/effects, acute and delayed

Exposure to contents of an open or damaged battery: Causes severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Causes skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed

Treat symptomatically.

General information

Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing Dry chemical powder (ABC). Carbon dioxide (CO2). Foam.

None known.

Specific hazards arising from the chemical

Containers can burst violently when heated, due to excess pressure build-up. Fire may produce irritating, corrosive and/or toxic gases. During water application, caution is advised as burning pieces of flammable particles may be ejected from the fire. Carbon oxides (COx). Hydrogen Fluoride.

Special protective equipment and precautions for firefighters

Wear self-contained breathing apparatus and protective clothing.

Fire fighting equipment/instructions

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

be used to cool burning cells or batteries.

General fire hazards

The product is not flammable. Will burn if involved in a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Avoid breathing dust/fume/vapors. Leak from a damaged or opened battery: Avoid contact with skin and eyes.

In the event of fire do not breathe fumes. Copious amounts of cold water or water-based foam may

Methods and materials for containment and cleaning up **Environmental precautions**

Leak from a damaged or opened battery: Wipe up with absorbent material (e.g. cloth, fleece). Place in a designated labeled waste container, dispose in accordance with local regulations.

Do not contaminate water sources or sewer.

7. Handling and storage

Precautions for safe handling

Batteries are designed to be recharged. However, improperly charging a cell or battery may cause the product to flame or leak. Use only approved chargers and procedures. Do not allow conductive material to touch the battery terminals. A dangerous short-circuit may occur and cause battery failure and fire. CAUTION: Do not dispose in fire, mix with other battery types, charge above specified rate, connect improperly, or short circuit, which may result in overheating, explosion or leakage of cell contents. Do not open, disassemble, crush or burn battery. Do not expose battery to extreme heat or fire. Extended short-circuiting creates high temperatures in the cell. High temperatures can cause burns in skin or cause the cell to fume. Avoid reversing the battery polarity within the battery assembly. To do so may cause the cell to flame or leak. Observe good industrial hygiene practices. Wash hands thoroughly after handling.

Conditions for safe storage, including any incompatibilities Keep out of reach of children. Batteries should be separated from other materials and stored in a non-combustible, well ventilated structure with sufficient clearance between walls and battery stacks. Do not place batteries near heating equipment. Store in a cool, dry place. Do not store batteries in a manner that allows terminals to short circuit. Store away from incompatible materials (See Section 10).

Store batteries in a cool dry ventilated area that is subject to little temperature change. Do not place batteries near heating equipment or expose to direct sunlight for long periods.

8. Exposure controls/personal protection

Occupational exposure limits

Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m3	
Copper (CAS 7440-50-8)	PEL	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Graphite (CAS 7782-42-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Lithium hexafluorophosphate (CAS 21324-40-3)	PEL	2.5 mg/m3	
US. OSHA Table Z-2 (29 CFR 1910.10	000)		
Components	Туре	Value	Form
Lithium hexafluorophosphate (CAS 21324-40-3)	TWA	2.5 mg/m3	Dust.
US. OSHA Table Z-3 (29 CFR 1910.10	000)		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.

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US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Туре	Value	Form
		15 mppcf	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	
US. ACGIH Threshold Limit Values	i		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
Lithium hexafluorophosphate (CAS 21324-40-3)	TWA	2.5 mg/m3	
US. NIOSH: Pocket Guide to Chem	ical Hazards		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Welding fume or pyrophoric powder.
		5 mg/m3	Respirable.
		10 mg/m3	Total
Carbon Black (CAS 1333-86-4)	TWA	3.5 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m3	Respirable.
Lithium hexafluorophosphate (CAS 21324-40-3)	TWA	2.5 mg/m3	

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time	
Lithium hexafluorophosphate (CA 21324-40-3)	3 mg/l \S	Fluoride	Urine	*	
	2 mg/l	Fluoride	Urine	*	

^{* -} For sampling details, please see the source document.

Appropriate engineering controls

Under conditions of normal use, batteries do not emit hazardous or regulated substances. .No engineering controls are required for handling batteries that have not been damaged.

Leak from a damaged or opened battery: Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

SDS US

Skin protection

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection None under normal conditions.

Leak from a damaged or opened battery: Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. In the event of a fire, wear SCBA and thermally protective outer garments. Use an approved respirator if there is a risk of exposure

to dust at levels exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Solid.
Form Battery.
Color Not available.
Odor Not available.
Odor threshold Not available.
PH Not Known.
Melting point/freezing point Not available.

Initial boiling point and boiling

range

Flash point

Do not puncture, deform, incinerate or heat above 85 C or (185 F)

Do not puncture, deform, incinerate or heat above 85 C or (185 F)

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available.
Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Explosive properties Not explosive. **Oxidizing properties** Not oxidizing.

10. Stability and reactivity

ReactivityThe product is non-reactive under normal conditions of use, storage and transport.

Chemical stability The product is stable under normal conditions of use, storage and transport.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Do not allow conductive material to touch the battery terminals. A dangerous short-circuit may

occur and cause battery failure and fire. Do not puncture, deform, or incinerate.

Heat, sparks, flames, elevated temperatures.

Incompatible materialsDo not immerse in seawater or other high conductivity liquids.

Irritating and/or toxic fumes and gases may be emitted upon the products decomposition. Carbon oxides. Hydrogen fluoride.

11. Toxicological information

Information on likely routes of exposure

Inhalation No inhalation hazard under normal conditions. Exposure to contents of an open or damaged

battery: Dust may irritate respiratory system. Prolonged inhalation may be harmful.

Exposure to contents of an open or damaged battery: Causes skin irritation. Skin contact

Eve contact Under normal conditions of intended use, this product does not pose an eye hazard. In the event

that cell or battery is damaged, open, or leaking - irritation with injury resulting in permanent

impairment of vision and chemical burn may occur.

Exposure to contents of an open or damaged battery: May be harmful if swallowed. May cause Ingestion

discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational

exposure.

Symptoms related to the physical, chemical and toxicological characteristics Exposure to contents of an open or damaged battery: Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause

redness and pain.

Information on toxicological effects

Not known. Acute toxicity

Components Test Results Species

Dimethyl carbonate (CAS 616-38-6)

Acute **Dermal**

LD50 Rabbit > 5000 mg/kg

Oral

LD50 Rat 13000 mg/kg

Propylene carbonate (CAS 108-32-7)

Acute Dermal

LD50 Rabbit > 2000 mg/kg

Oral

LD50 Rat > 5000 mg/kg

Skin corrosion/irritation Exposure to contents of an open or damaged battery: Irritating to skin.

Serious eye damage/eye

irritation

Exposure to contents of an open or damaged battery: Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization Exposure to contents of an open or damaged battery: Not expected to be a skin sensitizer.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Exposure to contents of an open or damaged battery: Risk of cancer cannot be excluded with Carcinogenicity

prolonged exposure.

IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon Black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

NTP Report on Carcinogens

Carbon Black (CAS 1333-86-4) Known To Be Human Carcinogen.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

Not classified.

single exposure

Lithium Ion Battery (Lithium Iron Phosphate, LiFePO4) 960484 Version #: 01 Revision date: -Issue date: 09-December-2021 Specific target organ toxicity repeated exposure

Exposure to contents of an open or damaged battery: Causes damage to organs () through

prolonged or repeated exposure.

Not an aspiration hazard.

Lithium hexafluorophosphate (CAS# 21324-40-3): Causes damage to organs (bone, teeth)

Test Results

through prolonged or repeated exposure.

Aspiration hazard

Chronic effects Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated

exposure.

Further information Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated

exposure:

12. Ecological information

No ecological impacts expected under normal use conditions. The hazards listed below are only **Ecotoxicity**

anticipated when the integrity of a battery casing is compromised:

Very toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Species Components

Copper (CAS 7440-50-8)

Aquatic Chronic

Other NOEC Juga plicifera 6 µg/l

Graphite (CAS 7782-42-5)

Aquatic

Fish LC50 Oncorhynchus mykiss > 1000 mg/l

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

No data available. Mobility in soil

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Recycle the batteries as the primary disposal method. Collect and reclaim or dispose in sealed

containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose in accordance with local regulations. This product and its container must be disposed of in

a safe manner.

If contaminated by a leaking or damaged battery, empty containers should be taken to an Contaminated packaging

approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN3480

UN proper shipping name

Transport hazard class(es)

Lithium Ion Batteries

9 Subsidiary risk 9 Label(s) Packing group Ш

Environmental hazards

Marine pollutant The battery as shipped would not be a Marine Pollutant / Environmentally hazardous.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

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Packaging exceptions 185 Packaging non bulk 185 Packaging bulk None

IATA

960484

UN number UN3480

Lithium Ion Batteries **UN proper shipping name**

Transport hazard class(es)

Class 9 Subsidiary risk 9 Label(s) Ш Packing group

The battery as shipped would not be a Marine Pollutant / Environmentally hazardous. **Environmental hazards**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN3480 **UN** number

Lithium Ion Batteries **UN proper shipping name**

Transport hazard class(es)

Class 9 Subsidiary risk Label(s) 9A Packing group Ш

Environmental hazards

The battery as shipped would not be a Marine Pollutant / Environmentally hazardous. Marine pollutant

EmS F-A. S-I

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not applicable.

LiFePO4 (CAS 15365-14-7) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)

Copper (CAS 7440-50-8) Listed. Dimethyl carbonate (CAS 616-38-6) Listed. Propyl Propionate (CAS 106-36-5) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

All components of the mixture on the TSCA 8(b) inventory are designated **Toxic Substances Control Act (TSCA)**

"active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

SARA 313 (TRI reporting)

Chemical name CAS number % by wt. 7440-50-8 18 Copper

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

US state regulations

US. Massachusetts RTK - Substance List

1,3-Dioxolan-2-one (CAS 96-49-1)

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Carbon Black (CAS 1333-86-4)

Copper (CAS 7440-50-8)

Dimethyl carbonate (CAS 616-38-6)

Graphite (CAS 7782-42-5)

Propyl Propionate (CAS 106-36-5)

US. New Jersey Worker and Community Right-to-Know Act

Carbon Black (CAS 1333-86-4)

Copper (CAS 7440-50-8)

Dimethyl carbonate (CAS 616-38-6)

Graphite (CAS 7782-42-5)

Lithium hexafluorophosphate (CAS 21324-40-3)

US. Pennsylvania Worker and Community Right-to-Know Law

1,3-Dioxolan-2-one (CAS 96-49-1)

Aluminium (CAS 7429-90-5)

Carbon Black (CAS 1333-86-4)

Copper (CAS 7440-50-8)

Dimethyl carbonate (CAS 616-38-6)

Graphite (CAS 7782-42-5)

Lithium hexafluorophosphate (CAS 21324-40-3)

Propvl Propionate (CAS 106-36-5)

US. Rhode Island RTK

Aluminium (CAS 7429-90-5)

Carbon Black (CAS 1333-86-4)

Copper (CAS 7440-50-8)

Graphite (CAS 7782-42-5)

California Proposition 65



WARNING: This product can expose you to chemicals including Lead, which is known to the State of California

to cause cancer and birth defects or other reproductive harm. For more information go

to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

 Beryllium powder (CAS 7440-41-7)
 Listed: October 1, 1987

 Carbon Black (CAS 1333-86-4)
 Listed: February 21, 2003

 Cobalt (CAS 7440-48-4)
 Listed: July 1, 1992

 Lead (CAS 7439-92-1)
 Listed: October 1, 1992

 Nickel (CAS 7440-02-0)
 Listed: October 1, 1989

 Potassium chromate (CAS 7789-00-6)
 Listed: February 27, 1987

 Titanium Dioxide (CAS 13463-67-7)
 Listed: September 2, 2011

California Proposition 65 - CRT: Listed date/Developmental toxin

Lead (CAS 7439-92-1) Listed: February 27, 1987 Potassium chromate (CAS 7789-00-6) Listed: December 19, 2008

California Proposition 65 - CRT: Listed date/Female reproductive toxin

Lead (CAS 7439-92-1) Listed: February 27, 1987 Potassium chromate (CAS 7789-00-6) Listed: December 19, 2008

California Proposition 65 - CRT: Listed date/Male reproductive toxin

Lead (CAS 7439-92-1)

Potassium chromate (CAS 7789-00-6)

Listed: February 27, 1987

Listed: December 19, 2008

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aluminium (CAS 7429-90-5) Carbon Black (CAS 1333-86-4)

Copper (CAS 7440-50-8)

Lithium hexafluorophosphate (CAS 21324-40-3)

International Inventories

Country(s) or regionInventory nameOn inventory (yes/no)*CanadaDomestic Substances List (DSL)NoCanadaNon-Domestic Substances List (NDSL)YesUnited States & Puerto RicoToxic Substances Control Act (TSCA) InventoryYes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

country(s).

16. Other information, including date of preparation or last revision

Issue date 09-December-2021

Revision date - Version # 01

List of abbreviations LD50: Lethal Dose 50%.

LC50: Lethal Concentration 50%.

References IARC Monographs. Overall Evaluation of Carcinogenicity

Registry of Toxic Effects of Chemical Substances (RTECS)

Disclaimer The information in this SDS was obtained from sources which we believe are reliable, but no

warranty or representation as to its accuracy or completeness is hereby given. Users should consider the information herein only as a supplement to other information gathered by them and must make independent determinations of suitability and completeness of information from all sources to assure proper use and disposal, the safety and health of employees and customers

and the protection of the environment.

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