

## 1 SAFETY PRECAUTIONS

**⚠ DANGER/POISON**

**SHIELD EYES. EXPLOSIVE GASES CAN CAUSE BLINDNESS OR INJURY.**

**KEEP OUT OF THE REACH OF CHILDREN.**

**NO SPARKS • FLAMES • SMOKING**

**READ ALL INSTRUCTIONS.**

**SULFURIC ACID CAN CAUSE BLINDNESS OR SEVERE BURNS.**

**DO NOT TIP. KEEP VENT CAPS TIGHT & LEVEL.**

**FLUSH EYES IMMEDIATELY WITH WATER. GET MEDICAL HELP FAST.**

**WASH HANDS AFTER HANDLING.**

**PROPOSITION 65 WARNING:** Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Batteries also contain other chemicals known to the State of California to cause cancer.

**WARNING: RISK OF FIRE, EXPLOSION OR BURNS. DO NOT DISASSEMBLE OR INCINERATE. NOT RECOMMENDED FOR INVERTED USE. FOLLOW PROPER CHARGING INSTRUCTIONS.**

**WARNING: FOLLOW ALL SAFETY INSTRUCTIONS WHEN HANDLING BATTERIES! ALWAYS WEAR SAFETY GLASSES AND A FACE SHIELD WHEN WORKING ON OR NEAR BATTERIES.**

All batteries generate explosive hydrogen gas. Keep sparks, flames and cigarettes away from batteries at all times. Do not connect or disconnect "live" circuits. To avoid creating sparks, always turn charging and testing equipment off before attaching or removing clamps.

**ALWAYS DISCONNECT GROUNDED CABLE FIRST AND CONNECT IT LAST TO PREVENT DANGEROUS SPARKS.**

Perform all work in a well ventilated area. Never lean directly over a battery while boosting, testing or charging it. **PROTECT YOUR EYES!**

Batteries contain corrosive sulfuric acid that can destroy clothing and burn the skin. Neutralize acid spills with a paste made of baking soda and water or large quantities of water. Be careful!

## 2 IN-VEHICLE SERVICE AND TESTING

Follow safety precautions – **WEAR PROPER EYE PROTECTION!**

Prior to any testing, visually inspect the battery. Look for:

- Cracked or broken case or cover
- Loose cable connections
- Leaking case-to-cover seal
- Corrosion
- Damaged or leaking terminals

Neutralize any corrosion with a baking soda/water paste or battery cleaner spray. Scrape or brush off the residue and wash the area with clean water. Following your visual inspection, check the battery's state of charge with a voltmeter.

You must charge a weak battery before load or conductance testing. (See charging chart under "Charging Tips" section.) If fully charged, perform a load or conductance test. **PROTECT YOUR EYES!**

## 3 LOAD TESTING

Follow safety precautions – **WEAR PROPER EYE PROTECTION!**

First perform an open circuit voltage test, then an adjustable load test. A load test is the best way to determine if the battery is delivering adequate electrical performance. Make sure your variable load tester is working properly. When testing AGM batteries, make sure the tester has an AGM setting.

BATTERY TEMPERATURE	12-VOLT BATTERY	6-VOLT BATTERY
70°F (21°C) or above	9.60 V	4.80 V
60°F (16°C)	9.50 V	4.75 V
50°F (10°C)	9.40 V	4.70 V
40°F (4°C)	9.30 V	4.65 V
30°F (-1°C)	9.10 V	4.55 V
20°F (-6°C)	8.90 V	4.45 V
10°F (-12°C)	8.70 V	4.35 V
0°F (-18°C)	8.50 V	4.25 V

- 1 You can't load test a discharged battery. If the voltage is below 12.4, be sure to completely charge it before continuing. Refer to the charging chart under "Charging Tips" section for important information.
- 2 To avoid sparking and explosive gasses, be sure load tester is OFF and battery is disconnected before hook-up. Use computer memory saver to retain the vehicle's electronic memory while the battery is disconnected.
- 3 Connect the positive (+) tester clamp to the positive (+) battery terminal. Then connect the negative (-) tester clamp to the negative (-) battery terminal. Always protect your eyes.
- 4 Set the tester for one-half the battery's 0°F cold crank rating and apply the load for 15 seconds. (If the CCA rating is unknown, use 1/2 of the minimum O.E. battery CCA requirement of the vehicle.)
- 5 Estimate the internal temperature of the battery to the nearest 10°F. Apply the load for 15 seconds. Note the voltage at 15 seconds with the load on and immediately shut the load off. A reading at least equal to the value from the chart above indicates a good battery.
- 6 If the battery did not meet the required voltage and if it was not charged in Step 1, completely recharge the battery and repeat the test. If it still fails to meet requirements, replace the battery.

## 4 CONDUCTANCE TESTING

Follow safety precautions – **WEAR PROPER EYE PROTECTION!**

Conductance uses the battery's response to a very small signal in an attempt to predict the effects of a much larger current. Conductance testing is ineffective on a discharged battery. If the battery is known to be discharged or if the tester tells the operator to charge before testing again, the battery must be completely recharged.

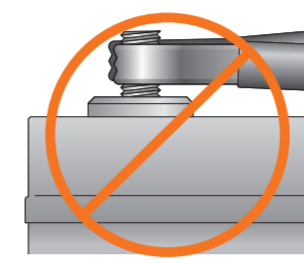
- 1 It may not be required to turn a conductance tester off or on. If off, you must turn on immediately when connected to a battery. Most will turn off automatically if ignored long enough. Some have no battery of their own and get all their power from the battery being tested.
- 2 Connect the positive (+) tester clamp to the positive (+) battery terminal. Then connect the negative (-) tester clamp to the negative (-) battery terminal. If the battery has more than one pair of terminals (e.g. top posts and side terminals) always perform the testing on the terminals that are used in the vehicle. Use the proper charging adapters for stud or side terminal batteries. Never connect tester to a bolt or stud.
- 3 Turn on if needed. Enter the requested information. Be sure to distinguish between a CCA rating and a CA or MCA rating. If no rating is available, use the minimum O.E. battery CCA requirement of the vehicle.
- 4 If the tester says to replace a battery that was tested in the vehicle, repeat the testing after removing the cables and cleaning the posts.

## 5 CHARGING TIPS

Follow safety precautions – **WEAR PROPER EYE PROTECTION!**

- 1 To avoid a battery explosion, never attempt to charge a frozen battery. Allow it to warm up to room temperature before placing on charge.
- 2 Warning: Gel and AGM (Absorbed Glass Mat) batteries require a voltage-limited charger. Charging a Gel or AGM battery on a typical shop charger that exceeds 15.4 volts – even one time – may greatly shorten its life.
- 3 Important: Never overcharge batteries. Excessive charging will shorten battery life.

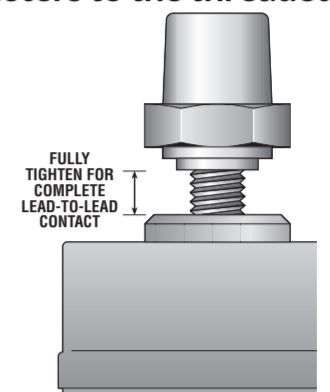
Use proper lead adapters for testing and charging. Never clamp chargers/testers to the threaded stud or to nuts



THREADED STUDS



BATTERY NUTS



GROUP 31 CHARGING POSTS

- 4 Prior to charging, read the manufacturer's instructions for proper charger hook-up and use.
- 5 Turn charger off prior to hook-up to avoid dangerous sparks. **PROTECT YOUR EYES!**
- 6 **WARNING:** If the electrolyte is accessible, verify that plates are covered before beginning to charge. At the end of charge, add distilled water as needed to bring levels to the proper height. If water is added, charge for an additional 30 minutes to mix. If electrolyte levels are low, but battery is not accessible, remove battery from service.
- 7 The maximum charge rate in amperes should be no more than 1/3 of the battery's reserve capacity minute rating for a maintenance-free flooded battery. If the terminal voltage exceeds 16.0 volts while charging, reduce the charge rate.
- 8 Continue charging and reduce the rate as needed until a two-hour period results in no increase in voltage or decrease in current.
- 9 If violent gassing or spewing of electrolyte occurs, or the battery case feels hot to the touch, temporarily reduce or halt charging.

VOLTAGE			STATE OF CHARGE	GROUP 31 APPROX. BATTERY CHARGING TIME GUIDE*			
FLOODED	AGM	CHARGER MAXIMUM RATE					
6 Volt	12 Volt	12 Volt		50 Amps	30 Amps	20 Amps	10 Amps
6.3	12.6	12.8 V	100%	- READY TO USE -			
6.2	12.4	12.6 V	75%	36 min.	54 min.	78 min.	150 min.
6.1	12.2	12.3 V	50%	72 min.	114 min.	155 min.	306 min.
6.0	12.0	12.0 V	25%	108 min.	174 min.	258 min.	468 min.
5.9	11.8	11.8 V	0%	150 min.	240 min.	342 min.	642 min.

NOTE: For multiple batteries in parallel, multiply by number of batteries

**AGM 12-VOLT BATTERY CHARGING CONSIDERATIONS:**

Ideal charging varies by application. Many common battery chargers are not fully compatible with AGM batteries, however; they will not ruin the battery if used a few times over the battery's lifetime in a vehicle. Adversely, not all chargers are really AGM compatible and can do significant damage to an AGM battery. Large "wheeled chargers," found in many shops, which exceed 15.4 volts must be avoided. In the rare occurrence that an AGM battery needs to be charged outside of the vehicle's charging system, charging voltage should be 13.8 – 14.8 @ 77°F (25°C). Not to exceed 30 AMPS.

**IMPORTANT: NEVER OVERCHARGE BATTERIES! EXCESSIVE CHARGING WILL SHORTEN BATTERY LIFE.**

\* Charging time and efficiency depends upon battery age, temperature, capacity, and type of charger. A voltage-limited, AGM compatible charger that automatically terminates when battery is fully charged is highly recommended.

## 6 ROTATE BATTERY STOCK

Use oldest batteries first. Batteries require periodic stock rotation and routine charging. Always rotate stock using the FIFO (First In, First Out) method...NOT FISH (First In, Still Here).

Date Code Example:  
(refer to chart at right)  
11-19 – Battery shipped November 2019

Always use oldest batteries first.

**REMEMBER...WET OR DRY, ALWAYS ROTATE YOUR STOCK!**



SHIPPING DATE CODE	
MONTH	YEAR
1 – January	18 – 2018
2 – February	19 – 2019
3 – March	20 – 2020
4 – April	21 – 2021
5 – May	22 – 2022
6 – June	23 – 2023
7 – July	24 – 2024
8 – August	25 – 2025
9 – September	26 – 2026
10 – October	27 – 2027
11 – November	28 – 2028
12 – December	29 – 2029

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- 3 Turn on if needed. Enter the requested information. Be sure to distinguish between a CCA rating and a CA or MCA rating. If no rating is available, use the minimum O.E. battery CCA requirement of the vehicle.
- 4 If the tester says to replace a battery that was tested in the vehicle, repeat the testing after removing the cables and cleaning the posts.

## 7 BATTERY STORAGE TIPS

Batteries should be stored in a cool, dry area in an upright position. Never stack batteries directly on top of each other unless they're in cartons. Do not stack more than 3 high (2 high if battery type is heavy commercial).

Test wet batteries every 4–6 months and recharge if batteries are at or below 12.4 volts. Always test and charge if necessary before installation. (See "Charging Tips" section)

## 8 BATTERY APPLICATION CHART

	HEAVY & MEDIUM DUTY TRUCK (Class 6, 7 & 8) QUICK REFERENCE BATTERY APPLICATION CHART
SLEEPER CAB	Minimum of four (4) FAHRENHEIT AGM or DUAL PURPOSE BATTERIES with a low voltage disconnect or battery management system.
DAY CAB LINE HAUL	STARTING OR DUAL PURPOSE BATTERY with the number of batteries determined by the CCA capacity.
DAY CAB DELIVERY	FAHRENHEIT AGM or DUAL PURPOSE BATTERIES with the number of batteries per truck determined by the engine CCA requirement.
P & D	FAHRENHEIT OR DUAL PURPOSE BATTERIES with the number of batteries per truck determined by the engine CCA requirement.
REEFER UNIT	AGM DEEP CYCLE or FAHRENHEIT AGM BATTERIES
HVAC, APU, LIFT GATE	AGM DEEP CYCLE or FAHRENHEIT AGM BATTERIES