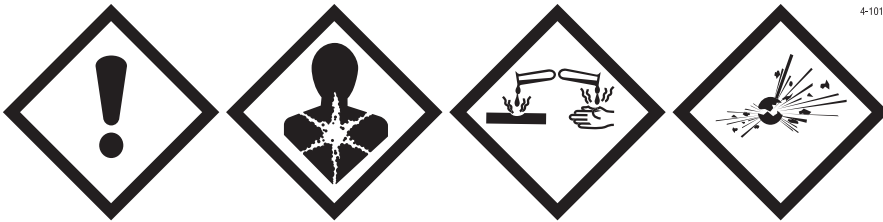




Congratulations on your choice of a new Deka industrial battery. The complete line of Deka industrial batteries incorporates every feature required by today's user of electric industrial trucks. Designed with East Penn engineering technology and built by master battery craftsmen according to strict quality assurance guidelines, Deka industrial batteries are the finest available to meet today's material handling requirements. Deka precision construction provides new equipment performance throughout a long life. This battery has been inspected prior to shipment to ensure that it meets your specifications as ordered. By following the operating and maintenance instructions, you will be insuring optimum life and performance of your new Deka industrial battery.

OPERATING INSTRUCTIONS

4-1014

DANGER Contains: **Lead, Sulfuric Acid (Electrolyte), Lead Compounds.**

Harmful if swallowed, inhaled, or in contact with skin. Acid causes severe skin burns and eye damage. May damage fertility or the unborn child if ingested or inhaled.

May cause harm to breast-fed children. May cause cancer if ingested or inhaled. Causes skin irritation, serious eye damage. Contact with internal components may cause irritation or severe burns. Causes damage to central nervous system, blood and kidneys through prolonged or repeated exposure if ingested or inhaled. Irritating to eyes, respiratory system, and skin. May form explosive air/gas mixture during charging. Extremely flammable gas (hydrogen). Explosive, fire, blast or projection hazard.

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash thoroughly after handling. Do not eat drink or smoke when using this product. Avoid contact during pregnancy/while nursing. Wear protective gloves/protective clothing, eye protection/face protection. Use only outdoors or in a well-ventilated area. Avoid contact with internal acid. Do not breathe dust/fume/gas/mist/vapors/spray. Keep away from heat/sparks/open flames/hot surfaces. No smoking. IF SWALLOWED OR CONSUMED: rinse mouth. Do NOT induce vomiting. Call a poison center/doctor if you feel unwell.

IF ON CLOTHING OR SKIN (or hair): Remove/Take off immediately all contaminated clothing and wash it before reuse. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed/concerned, or if you feel unwell seek medical attention/advice. Store locked up, in a well-ventilated area, in accordance with local and national regulation. Dispose of contents/container in accordance with local and national regulation. Keep out of reach of children.

Lead Acid Battery Electrolyte (Sulfuric Acid)

PROPOSITION 65 WARNING: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Batteries also contain other chemicals known to the State of California to cause cancer. **WASH HANDS AFTER HANDLING.**

WARNING: Risk of fire, explosion or burns. Do not disassemble or incinerate. Not recommended for inverted use. Follow product charging instructions. **High Voltage:** Risk of shock. Do not touch uninsulated terminals or connectors. **Keep Vent Caps Tightly in Place**

Manufactured by: East Penn Manufacturing Co., 102 Deka Road, Lyon Station, PA 19536 USA 610-682-6361

BATTERIES AND RELATED PARTS CONTAIN LEAD



WASH HANDS AFTER HANDLING!

CALIFORNIA PROPOSITION 65 WARNING: Batteries, battery posts, terminals and related accessories contain lead and lead compounds, and other chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

California Proposition 65 Workplace Warning Sign
Must be posted in workplace near batteries.

7/04

1. Upon receipt of the battery, if there are signs of rough handling or of electrolyte leakage, file a claim with the carrier and advise your Deka representative.
2. Check the nameplate of your charger against the nameplate of the battery to make sure they both show the same voltage and that the six-hour ampere hour capacity of the battery falls within the eight-hour recharge range of the charger.
3. The "Battery Type Identification" shown on the battery (E, EO, EE, EX) should match the "Battery Type Identification" specified on the truck nameplate.
4. Make sure that the battery "SERVICE WEIGHT," which is stamped below the lifting hole in the steel tray, falls within the battery weight range shown on the truck nameplate. East Penn Manufacturing Co. cannot be responsible for determining that the battery weight is sufficient to counterbalance your particular truck.
5. Prior to placing the battery in service, it should be given an equalizing charge. Near the end of the charge, check to make sure that the electrolyte levels of all cells are visible and above the separator protector. The full charge specific gravity is 1.280 to 1.295 when temperature corrected to 77°F (25°C).

If the electrolyte level is not visible or is below the top of the plates, check again for leaking cells and call your Deka representative.
6. Upon installation in the truck, battery restraints should be adjusted to restrict movement of the battery to no more than 1/2" in a horizontal direction. An insulated spreader bar should be used any time the battery is lifted or hoisted.
7. Batteries normally should not be discharged more than 80% of their rated capacity for longest service life. Section III of DEKA INDUSTRIAL BATTERY SERVICE MANUAL (0656) gives detailed information for your specific battery type.
8. The battery should be placed on charge upon completion of the work shift and returned to full charge. If at the end of the work shift the specific gravity has not fallen below 1.230, it is advisable to use the battery for another shift. Normally, batteries should not be used for more than two successive shifts before recharging. All vent caps should be kept in place and the steel tray cover or the truck compartment cover kept open while charging.
9. After the daily charge and prior to the start of the work shift, a specific gravity reading should be taken with a hydrometer on at least one cell in order to insure full recharge. The specific gravity should be between 1.280 and 1.295 when temperature corrected to 77°F (25°C).
10. A copy of the DEKA INDUSTRIAL BATTERY SERVICE MANUAL (0656), which gives more detailed information on the Operation and Maintenance of motive power batteries, can be obtained from your Deka representative or by visiting our website www.dekabatteries.com.

MAINTENANCE

1. Once each week the electrolyte level should be checked in every cell. It may be necessary to add water to the battery on a weekly to a monthly basis, depending on the type of battery and the type of service for which it is used.
2. Only distilled, deionized or approved water should be added to the battery. Water should be added only near the end of the charge to raise the electrolyte level to the bottom of the vent well. Water should be stored in a clean non-metallic container as impurities, even in small amounts, may be harmful to battery life.
3. Depending on the type of service, it will be necessary to give the battery an equalizing charge every one to four weeks. Set the charger to the equalize position.
4. Specific gravity readings should be recorded for all cells once each month immediately after an equalizing charge. If the readings average below 1.265, the charger output should be checked. If two successive monthly readings indicate more than 20 points deviation in any cell from the average specific gravity, you should contact your Deka representative.
5. The top of the battery should be kept clean and dry at all times. When required, the top of the battery should be neutralized, after removing the shrouds, with a non-corrosive water based neutralizing solution. Make sure vent caps are securely in place to prevent any solution from entering cells. After the battery has been neutralized, rinse thoroughly with clear water, dry and then reinstall the cleaned shrouds.
6. The cables and connectors should be inspected monthly for exposed copper wires, fraying or cracked insulation, loose connections, or pitted contacts, and repaired as required.
7. Be especially careful to keep metallic objects off the top of the battery, as any metal touching two or more connectors may cause a short circuit resulting in an arc or spark which could ignite battery gasses explosively.
8. The output rate of the charger should be checked periodically. The starting rate should correspond to the starting rate shown on the charger nameplate. The following chart shows the ampere hour capacity at the six-hour rate, as well as the recommended finish rate for every cell size in the Deka D-Series manufactured by East Penn Manufacturing Co.

TYPE	PLATES PER CELL	5	7	9	11	13	15	17	19	21	23	25	27	29	31	33
D35	6 HR. A.H. RATING FINISH RATE—AMPS	70 4	105 5	140 7	175 9	210 10	245 12	280 14	315 16	350 18	385 19	420 21	455 23	490 24	525 26	560 28
D45	6 HR. A.H. RATING FINISH RATE—AMPS	90 4	135 7	180 9	225 11	270 14	315 16	360 18	405 20	450 22	495 25	540 27	585 29	630 32	675 34	720 36
D55	6 HR. A.H. RATING FINISH RATE—AMPS	110 6	165 8	220 11	275 14	330 16	385 19	440 22	495 25	550 28	605 30	660 33	715 36	770 38	825 41	880 44
D65	6 HR. A.H. RATING FINISH RATE—AMPS	130 6	195 10	260 13	325 16	390 20	455 23	520 26	585 29	650 32	715 36	780 39	845 42	910 46	975 49	1040 52
D75	6 HR. A.H. RATING FINISH RATE—AMPS	150 8	225 11	300 15	375 19	450 22	525 26	600 30	675 34	750 38	825 41	900 45	97 49	1050 52	1125 56	1200 60
D85	6 HR. A.H. RATING FINISH RATE—AMPS	170 8	255 13	340 17	425 21	510 26	595 30	680 34	765 38	850 42	935 47	1020 51	1105 55	1190 60	1275 64	1360 68
D100	6 HR. A.H. RATING FINISH RATE—AMPS	200 10	300 15	400 20	500 25	600 30	700 35	800 40	900 45	1000 50	1100 55	1200 60	1300 65	1400 70	1500 75	1600 80
D110	6 HR. A.H. RATING FINISH RATE—AMPS	220 11	330 16	440 22	550 28	660 33	770 38	880 44	990 50	1100 55	1210 60	1320 66	1430 72	1540 77	1650 80	1760 88
D125	6 HR. A.H. RATING FINISH RATE—AMPS	250 12	375 19	500 25	625 31	750 38	875 44	1000 50	1125 56	1250 +2	1375 69	1500 75	162 81	1750 88	1875 94	2000 100
D150	6 HR. A.H. RATING FINISH RATE—AMPS			600 30	750 38	900 45	1050 52	1200 60	135 68	1500 75						
D160	6 HR. A.H. RATING FINISH RATE—AMPS			640 32	800 40	960 48	1120 56	1280 64	1440 72	1600 80						

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Order Hotline: 610-682-3260 motivepowersales@dekabatteries.com

